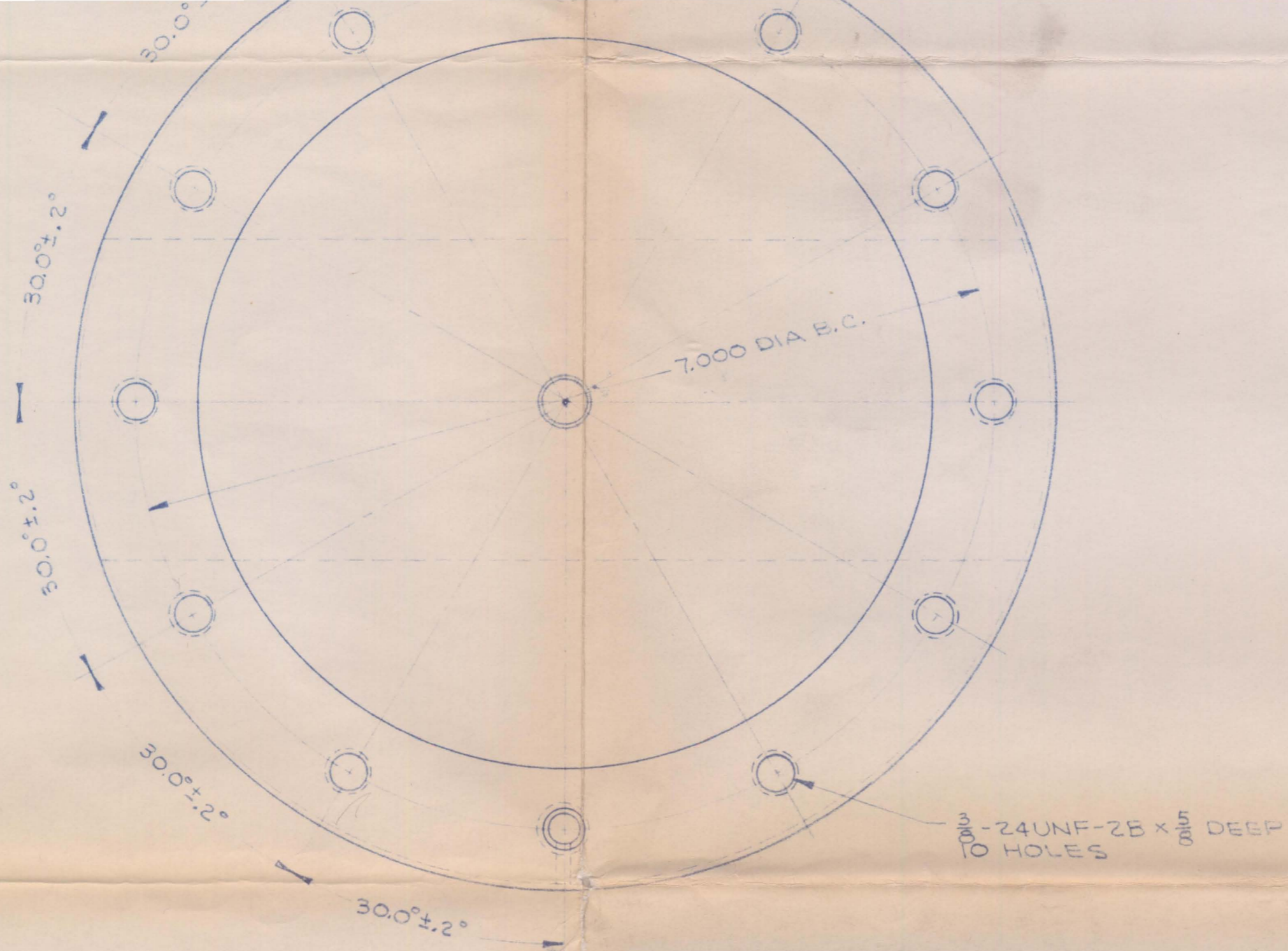
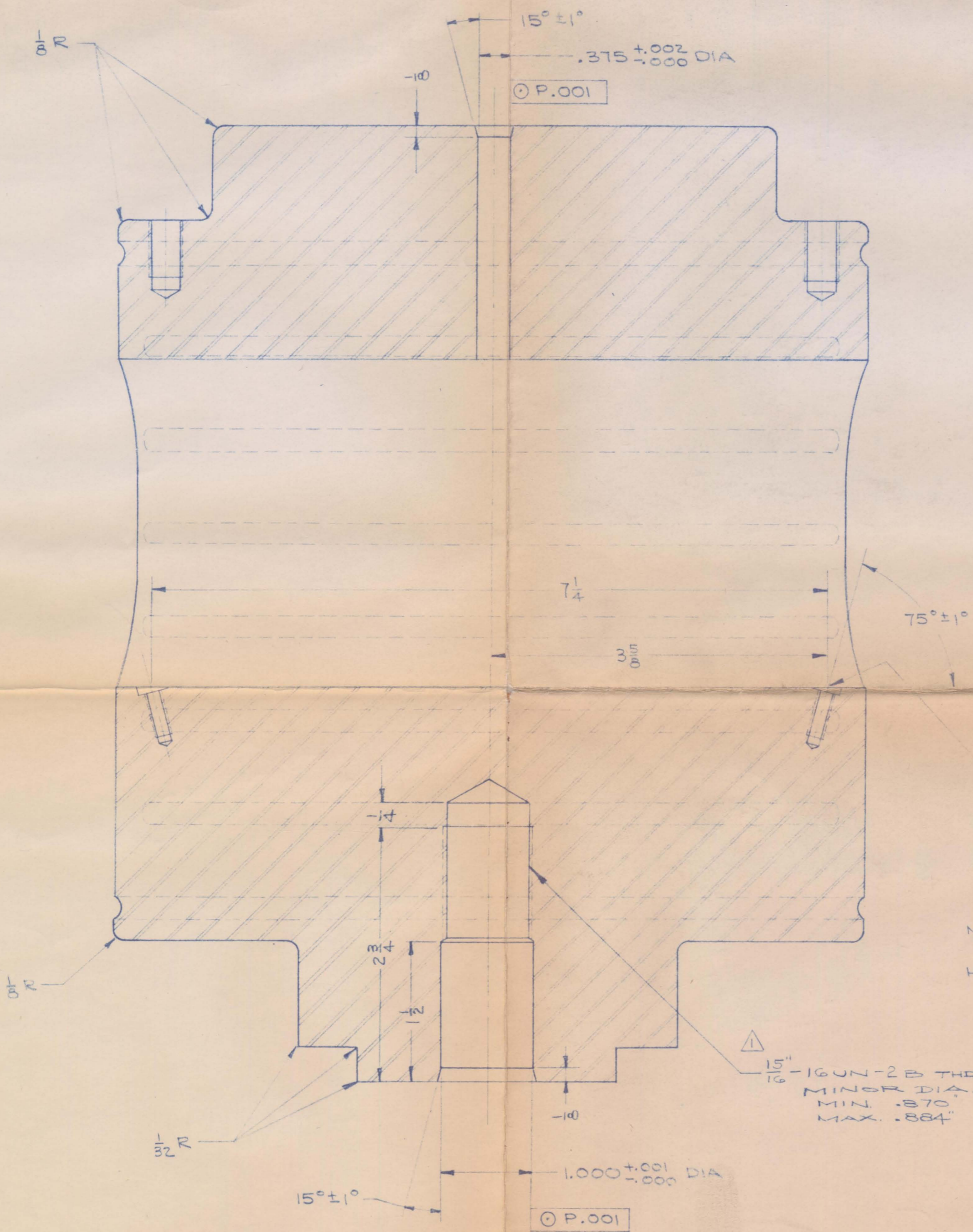


HOLE FOR
COLLIMATOR
REQ'D IN ONE
PISTON ONLY



PT-2HOLES



1/4-28 UNC-2B x 1/2 DEEP & BORE
5/16 DIA x 1/16 DEEP - 2 HOLES

MAT'L: AISI 4340 AIRCRAFT QUALITY
MAGNAFLUXED STEEL FORGING.
HEAT TREAT: R_c 55-59

SEE H.T.H. DWG. DATED JAN. 3, 1961



McCARTNEY MFG. CO.
BAXTER SPRINGS KANSAS

PISTON

UNLESS OTHERWISE SPECIFIED
TOLERANCE: FRACTIONS ± 1/64 DECIMALS ± .005
BREAK SHARP CORNERS AND EDGES 1/64 R ALL OVER
SURFACE FINISH 63 ALL OVER

APPROV'D: CALL OUT & CHG THD. 10-24 x 1/16 DEEP
CALL OUT WAS 10-24 x 1/16 DEEP

SCALE	FULL	DATE	8-3-63
MAT'L	NOTED	DWG	LEP
NOTED	HEAT TREAT	APPROV'D	OK H.T.H. 8-23-63
CATALOG NO.	PART NO.	DWG NO.	D-319

REV. 1